



**THE INNOVATIVE
AUSTRALIAN**

Product Data Sheet

Tableway 68 and 220

Premium Quality, Extreme Pressure Oil for Smooth Operation

Tableway is a special product for lubricating the slide ways of machine tools. It contains friction modifiers and extreme pressure additives to provide smooth operation, free from stick slip, and to protect against wear and corrosion. It also contains a tackiness agent to prevent squeeze out of the lubricant.

Summary of Benefits:

- *Minimizes stick slip and chatter so that machines start readily and do not stick and chatter at low speeds.*
- *Resists squeeze out even under heavy loads.*
- *Permits improved surface finishes particularly in the machining operations where slow carriage speeds are required.*
- *Non-corrosive to bronze or white metal parts of carriages or ways.*

Specifications:

- *Cincinnati Milacron P-47*

Product Code: 7080 - 7081

Product Size: 20L, 205L

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Typical Characteristics:

	68	220
Specific Density at 15°C (kg/L)	0.884	0.871
Flash Point OCO (°C)	204	>240
Pour Point (°C)	-15	-9
Kinematic Viscosity at 40°C mm ² /s (cSt)	68	220
Kinematic Viscosity at 100°C mm ² /s (cSt)	9.9	19.4
Viscosity Index	112	100
Copper Strip Corr. (3h-100)	1b	1.1b
Stick Slip Test (ratio)	0.75	0.77

*Typical characteristics are only a guide to industry and are not necessarily manufacturing or marketing specifications and do not constitute a legal liability.

Storage:

All packages should be stored under cover to avoid the possible ingress of water and the obliteration of drum markings. Products should not be stored above 60°C.

Health, Safety and Environment:

A Safety Data Sheet (SDS) is available for each product. Users should consult the SDS, and follow the precautions outlined and comply with all laws and regulations concerning its use and disposal. Used packaging material should not be incinerated or exposed to flame. After use, protect your environment. Do not pollute drains, soil or water with used product.

The Safety Data Sheet is available at Royal Precision Lubricants website www.royallubricants.com.au or by email: info@royallubricants.com.au.

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