



Product Data Sheet

High Performance Reaming, Tapping, Drilling Fluid

Taptech is a high-performance mineral oil-based liquid for use with reaming, tapping and drilling a wide variety of metals that gives extended tool life and a superb finish. It is far superior to conventional oils with higher Extreme Pressure to oil ratio for superb friction reduction. It contains no dangerous nitrites, phenols, nitrates, mercurial, PCBS, or PTTBA, and is recommended for most metals, including hardened steels, titanium, and stainless steels.

Taptech is applied by hand directly to the part neat. For great lubricity and flow, Improved thread formation and a superb finish. Increased tool and die life and consistent part quality. Safe to use with non-ferrous metals. Great rust preventative qualities when used with ferrous metals. Pleasant to use as it has no ammonia odours and leaves a soft residual film.

Summary of Benefits:

Taptech

- Great lubricity and flow
- Improved thread formation and a superb finish.
- Increased tool and die life and consistent part quality.
- Safe to use with non ferrous metals.
- Great rust preventative qualities when used with ferrous metals.
- Pleasant to use; no ammonia odours. Leaves a soft residual film.

Application:

Taptech is applied by hand directly to the part neat.

Product Code: 7149

Product Size: 500ml, 5L, 20L

V1.1 07/19

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Pneumatic Air Tool

Typical Characteristics:

Charitie Crewity	1.01
Specific Gravity	1.01
Flash Point OCO (°C)	Non Flammable
Boiling Point (°C)	>100
Melting Point	Not Known
Corrosiveness	Non-Corrosive
Vapour Pressure	Not Known
Vapout Density (Air=1)	0.6
Flammabilty Limits	Non Flammable
Mercurials, PCBS, PTBEA	Nil
Phenol's, Silicones, Nitrites	Nil
Appearance	Liquid
Colour	Amber

*Typical characteristics are only a guide to industry and are not necessarily manufacturing or marketing specifications and do not constitute a legal liability.

Storage:

All packages should be stored under cover to avoid the possible ingress of water and the obliteration of drum markings. Products should not be stored above 60°C.

Health, Safety and Environment:

A Safety Data Sheet (SDS) is available for each product. Users should consult the SDS, and follow the precautions outlined and comply with all laws and regulations concerning its use and disposal. Used packaging material should not be incinerated or exposed to flame. After use, protect your environment. Do not pollute drains, soil or water with used product.

The Safety Data Sheet is available at Royal Precision Lubricants website <u>www.royallubricants.com.au</u> or by email: <u>info@royallubricants.com.au</u>

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